

## Visor - Taxi for Hire Sign



**WARNING**  
Wear the applicable personal protective equipment when you do the procedure that follows.



**CAUTION**  
Apply applicable protection to the adjacent areas before you start work. This helps prevent damage to the vehicle.

Component	Specification	Quantity
visor - taxi for hire sign		1
Adhesive	Araldite 2050	Cartridge 50 ml
Cleaner	BETACLEAN™ 3900 BETACLEAN™ 3900-TDS BETACLEAN™ 3900-SDS or IPA wipe	Container



**CAUTION**  
If you remove the visor - taxi for hire sign you will damage the panel - roof front.

To remove the visor - taxi for hire sign, you must remove and replace the light - taxi for hire. See [Taxi for Hire Sign](#).

1 Do a test fit of the visor - taxi for hire sign before you continue. Make sure that the visor - taxi for hire sign aligns with the shape of the light - taxi for hire.

2 Remove the visor - taxi for hire sign from the vehicle and then put it on an applicable work table to do the steps that follow.



**CAUTION**  
Apply applicable protection to the adjacent areas before you start work. This helps prevent damage to the vehicle.

Make sure that you protect the areas of the light - taxi for hire and the panel - roof front that you do not want to damage with adhesive.



**CAUTION**  
Examine the date on the product before use. Do not use expired products.

Use an applicable cleaner to clean the mating surfaces of the new visor - taxi for hire sign.



**NOTE**  
Make sure that you clean more than the areas of the adhesive bond paths.

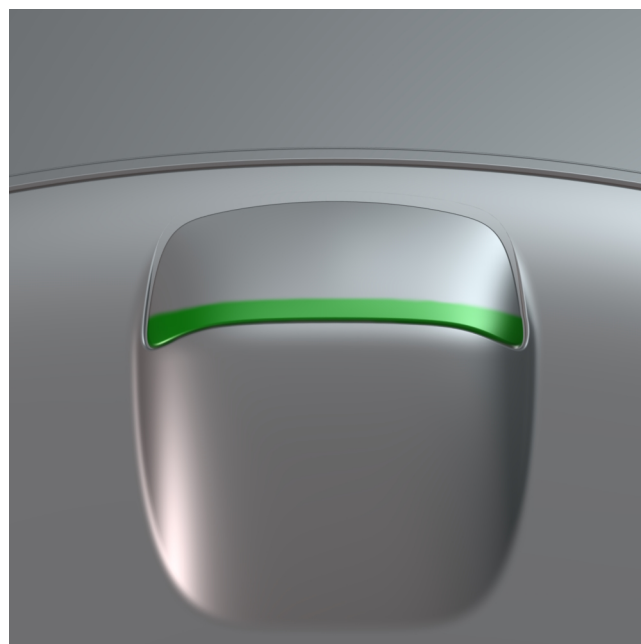



**CAUTION**  
Examine the date on the product before use. Do not use expired products.

Use an applicable cleaner to clean the mating surfaces on the light - taxi for hire.




**NOTE**  
Make sure that you clean more than the areas of the adhesive bond paths.



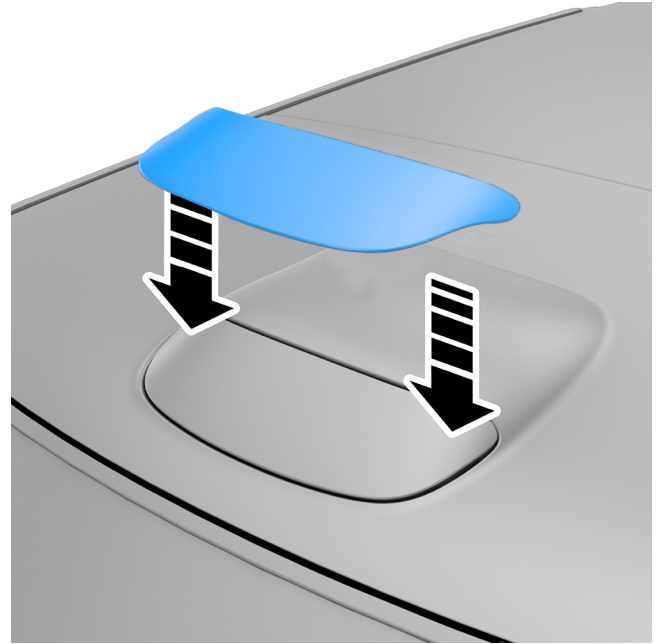
- 6  **CAUTION**  
Examine the date on the product before use. Do not use expired products.


Apply the applicable adhesive to the bonding area of the visor - taxi for hire sign.

-  **NOTE**  
Discard 100 mm of adhesive onto a waste cloth, this will make sure it is correctly mixed before you apply it.



- 7 Install the visor - taxi for hire sign to the light - taxi for hire. When the alignment is correct use applicable tape to make it stay.



- 8  **CAUTION**  
Do not jet wash/car wash the vehicle for a minimum of 24 hours after application. If the vehicle is returned to the customer, you must tell them.

Allow the adhesive to cure for 60 minutes before driving.